

# **ABSTRACT**

In a method for the fabrication of a vehicle drop glass (1), with a transparent, in particular curved, pane (2), on the extremity of which a support part (3, 3') is to be attached, which cooperates with a drive and/or guide device for the heightwise movement of the pane (2), the invention is characterized in that:

- the pane (2) is oriented and attached at several predetermined points (P1, P2, P3) of its surface in a device adapted to its shape,
- a curable plastic material is deposited on the pane with the aid of at least one tool in the region of the assembly with the support part and is fashioned, in a fixed position in the space inside the device, into a fashioned part which, after its assembly with the pane (2), clearly defines the position of the support part in relation to the predetermined points (P1, P2, P3),
- the plastic material is cured.

Also described are the window panes produced according to the method.

[Fig. 2]